



DEPARTMENT	INJURES	INJURY FREE SHIFT HOURS
A-1	0	28515
B-1	0	31227
A-2	0	19348
B-2	0	

**2006 Aoki & Nissei
Takeaway System**

mtm
s y s t e m s

From Blow Molder to Box MTM Systems is Your Answer For Auxiliary Equipment

Features	Benefits
Economical solution for removing and orienting containers from your Aoki blow molder	Containers are removed, and if necessary, retain orientation for proper downstream bottle flow. Allows containers to be integrated into leak detection and or robotic packaging for labor savings.
One design platform for multiple cavitation layouts	The primary parts of the takeaway system are standardized with changeover tooling nests for different family sizes of containers. One design for multi cavitation layouts reduces capitol costs and standardization increases efficiency within the plant.
Servo screw drive system for the carriage assembly	The servo screw drive is quick, precise and very controllable. With the servo driven screw moving the carriage assembly, the containers are removed smoothly and accurately each cycle. The container carriage assembly rides on precision roller bearings for many years of trouble free use.
Quick change tooling carriage assembly	The carriage assembly is designed to allow container specific tooling to be quickly changed out allowing more production time. Your containers no longer just drop and bounce down a chute, our carriage and drop zone are designed to gently guide the containers eliminating scratches and static in the containers.
Single or double row blown container removal	With our servo drive assembly, it's very easy to remove and deposit just a single row of containers or double rows of containers. This increases the versatility of our MTM 2006 takeaway for great flexibility of equipment utilization.
PLC Program selection	With the MTM 2006, different setups are just a quick program change away. Optional recipe storage is available. Save a program setup as a recipe and then choose that recipe at a later time. This reduces downtime allowing increased production.

Specifications

Dimensions:	Utility Requirements:
Designed to bolt into an wide range of Aoki and Nissei blow molders	Electrical Supply Voltage: 480 VAC, 60 Hz, 3 Phase, 20 A
Conveyor height: Varies (30" to 42")	Compressed Air Supply
Vacuum blower / conveyor optional	Line Size 1/2" Tube
Motor Ratings: .86 Kw	Pressure 90-100 psi
	Container Range:
	Container range is only limited by the blow molder

Specifications are subject to change without notice. Guards are supplied and must be in place before operation. All sales are subject to our prevailing terms and conditions of sale.

Lectro Engineering Company
1643 Lotsie
St. Louis, MO 63132 USA

Phone 314-567-3100
Fax 314-567-3466
www.lectrotreat.com

DVD & CD available to show application & operation